

Tritran Treci-Inologies

INTERNATIONAL INC.

SUPERIOR TECHNOLOGY, SUPERIOR SOLUTIONS.

Titan Technologies International, Inc.

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Shown:

Titan Part # S-CRD-8 (Eight Tool CRD Reaction Fixture) with Eight of the Titan Model T-1 (3/4" Sq. Dr. Hydraulic Torque Wrenches)

Titan Introduces new Control Rod Drive Fixture and Tooling for the Nuclear Industry

The Challenge:

- Reduce ALARA exposure in Assembly and Disassembly of the CRD Motor Assembly.
- Provide Accurate Torque and Simultaneous Closure to the flange.
- Remotely torque the bolts which are 18 feet below the deck
- Tight Bolt Circle.

The Solution:

- Design a Fixture that moves on the track on the deck of sufficient OD to fit eight T-1 Titan Hydraulic Wrenches.
- Fixture is equipped with Lubricant Impregnated Brass Sleeve Torsion Tube.
- Spring Loaded to provide positive engagement.
- Torque Transducers to ensure accuracy.



Simultaneous and remote torque and removal of CRD Bolts



- The Nuclear Industry experiences many thousands of dollar in savings.
- Significant reduction in exposure to workers (ALARA)
- Increased Safety
- All parts retained to ensure in tegrity
- Controlled & Simultaneous Torque
- Simultaneous Disassembly
- Save Critical Path Time
- Reduced Set-`up Time